



Company: \_\_\_\_\_  
 Contact: \_\_\_\_\_  
 Location: \_\_\_\_\_  
 Project: \_\_\_\_\_  
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Quote #: \_\_\_\_\_  
 Prepared by: \_\_\_\_\_  
 Date: \_\_\_\_\_

# RETROFIT SOLUTIONS

## BUTTERFLY VALVE RETROFIT FORM

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This sheet is used to fabricate a custom mounting bracket with a new actuator (described in Step 4) for field mounting to an existing valve. Provide as much valve information as possible. No return credit is accepted on retrofit brackets. Often the most cost effective solution on a retrofit job that has very old butterfly valves is to replace the valves.

### Step 1. Valve Information

Valve Pipe Size \_\_\_\_\_  
 Manufacturer \_\_\_\_\_  
 Model/Part # \_\_\_\_\_  
 2-Way  3-Way  
 Torque Required \_\_\_\_\_ (if known)  
 Max. Close-off \_\_\_\_\_  
 Quantity \_\_\_\_\_

### Step 2. Bonnet Information (refer to Diagram 1)

Bonnet Type  
 1  2  3

Dimensions (closest 0.001")  
 A= \_\_\_\_\_ B= \_\_\_\_\_ C= \_\_\_\_\_

Bolt Holes  
 Drilled  Drilled & Tapped

Hole Size and/or Threads/Inch \_\_\_\_\_

Other \_\_\_\_\_ (include drawing)

### Step 3. Shaft Information (refer to Diagram 2)

Shaft Type  
 1  2  3  4  5

Dimensions (closest 0.001")  
 D = \_\_\_\_\_  
 E = \_\_\_\_\_  
 F = \_\_\_\_\_  
 G = \_\_\_\_\_  
 H = \_\_\_\_\_  
 Other = \_\_\_\_\_ (include drawing)

### Step 4. Actuator Requirements

Electric  Pneumatic

2-Position  Modulating

Spring Return (failsafe)  N.C.  
 Non-Spring Return  N.O.

Power (electric or pneumatic)  
 120 VAC  20 psig  
 24 VAC  80 psig  
 Other \_\_\_\_\_

Control Signal  
 4-20 mA  3-15 psig  
 2-10 VDC  Other \_\_\_\_\_  
 Floating

NEMA 4 Enclosure Required  
 Yes  No

